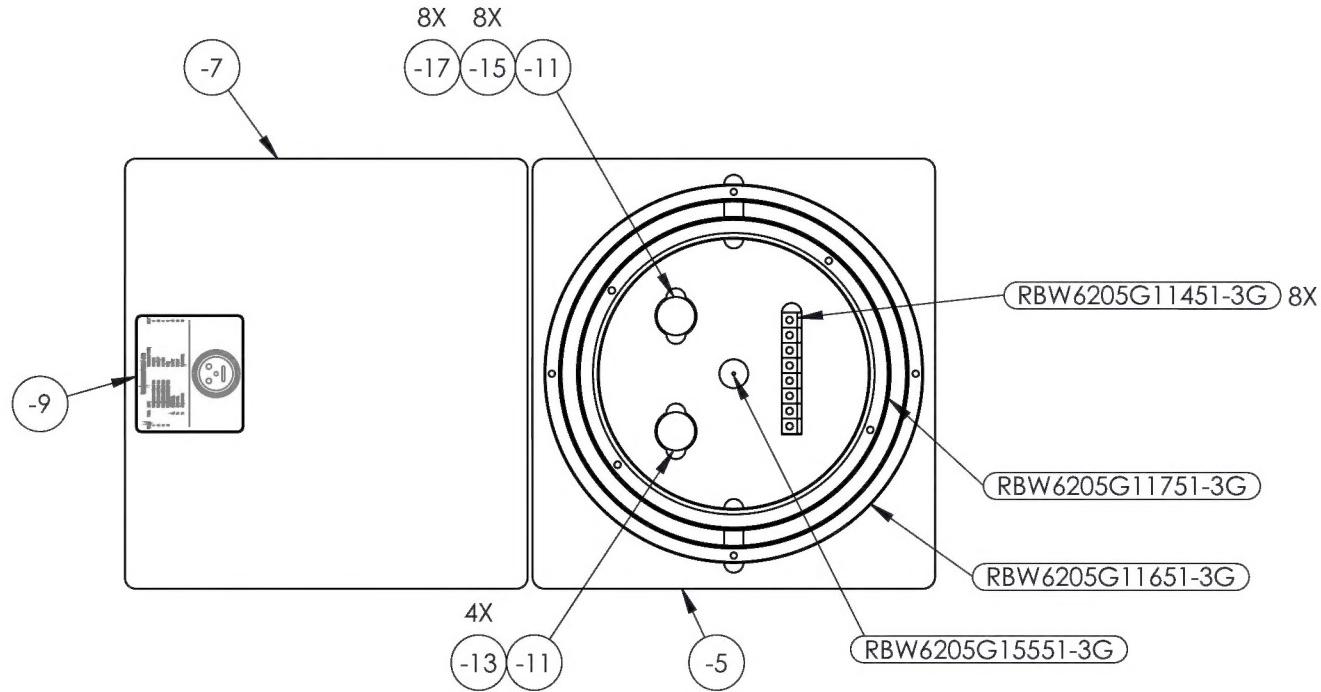


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
A		-5 ADDED FINGER CUTOUTS. -7 CH'D PLACARD CUTOUT TO RECESSED, CH'D MATERIAL WAS EGGSHELL IS C200 FLAT.			5/24/2011	RJC	RW
1	15-0175	-7 CH'D MATERIAL WAS C200 FLAT IS Y20 BLACK. -9 DELETED CONTENT LIST FROM PLACARD. -19, -21, & -23 ADDED TO BOM.			7/17/2015	RJC	JAG



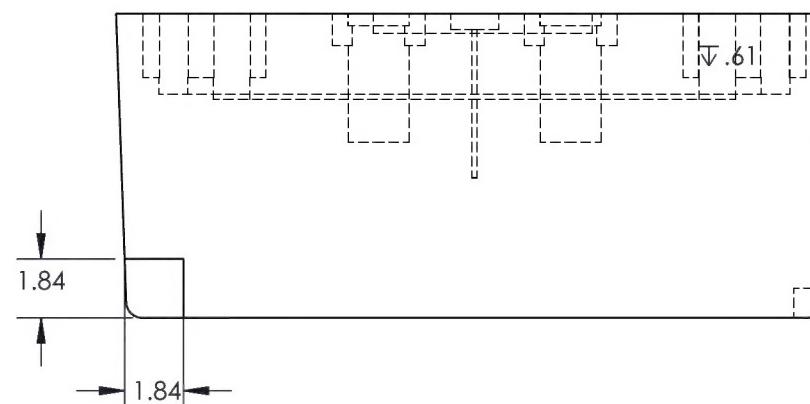
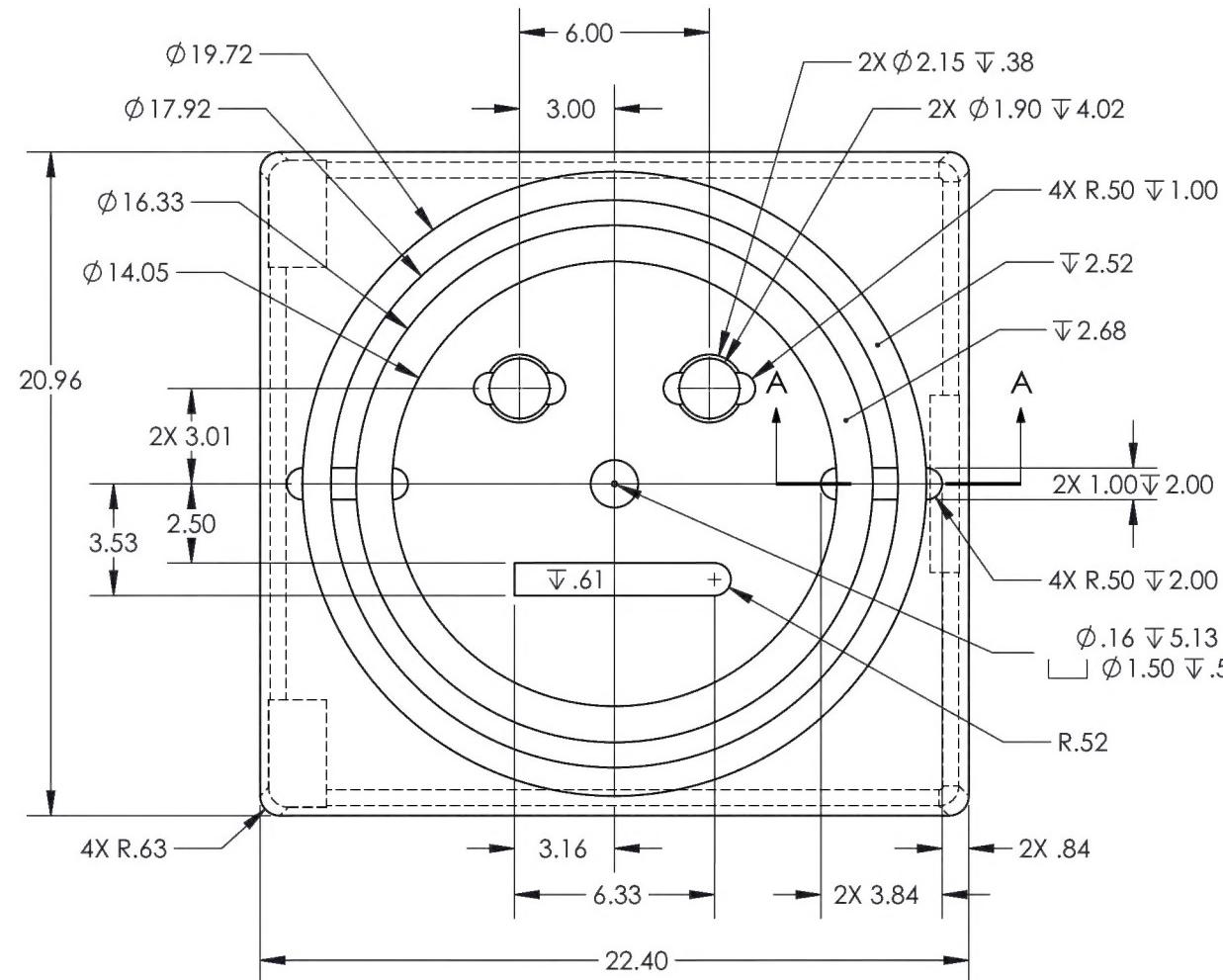
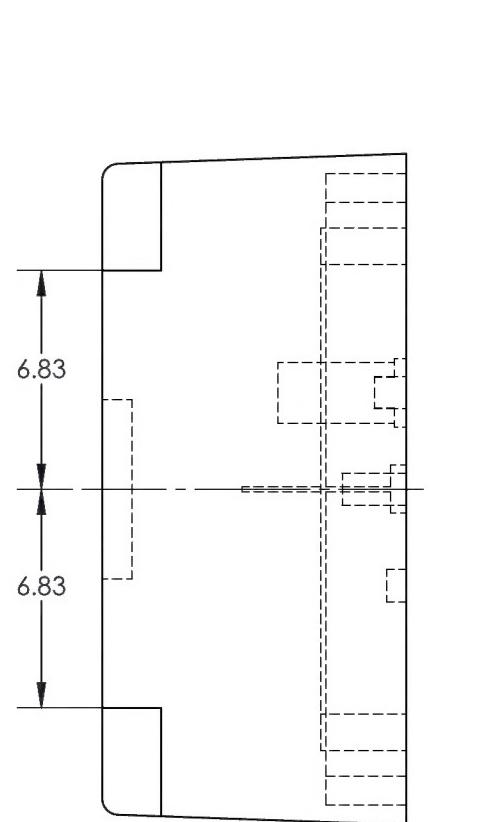
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	GUIDE		RBW6205G11651-3G	1
				8	CLAMP		RBW6205G11451-3G	1
				1	GUIDE		RBW6205G11751-3G	1
				1	PIN	W1 TOOL STEEL	RBW6205G15551-3G	1
B/O	-3	1	CASE		PLASTIC, BLACK	11.40 X 21.10 X 22.50	PELICAN STORM iM2875-E	N/S
B/O	-5	1	BOTTOM FOAM		Y20 BLACK	9-1/2 X 21 X 22-1/2	IR SPECIALTY FOAM	2
B/O	-7	1	LID FOAM		Y20 BLACK	2 X 21 X 22-1/2	IR SPECIALTY FOAM	3
	-9	1	INSIDE PLACARD		PLASTIC			4
B/O	-11	2	CUP		CLEAR PLOYSTYRENE	Ø1.77 X 4.02	(MCMASTER-CARR #4611T26)	1
B/O	-13	4	BOLT		STEEL	AN5-27A		1
B/O	-15	8	BOLT		STEEL	AN5-10A		1
B/O	-17	8	WASHER		ALUMINUM	AN960-516		NS
B/O	-19	1	DART PLACARD		ALUMINUM	#RB41011		N/S
B/O	-21	4	RIVET		ALUMINUM	Ø1/8 X .525	(MCMASTER-CARR #97447A130)	N/S
	B/O	-23	4	BLIND RIVET WASHER	ALUMINUM	Ø1/8	(MCMASTER-CARR #90183A213)	N/S

NOTE:
REF. AGUSTA T/N: 3G6205G15231.
PART OF KIT RBW6205G11231-3G.

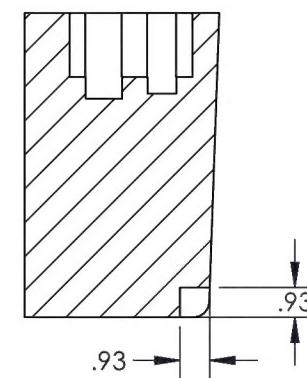


TITLE		REV
DWG NO.		1
MAT'L	DRAWN BY:	CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED	D Weil
.005 FRACTIONS ± 1/8 .01 ANGLES ± 5° .1 SPEC		
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL	AGUSTA
SCALE 1:10	DATE 1/31/2011	SHEET 1 OF 4

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-5 ADDED FINGER CUTOUTS.	5/24/2011	RJC	RW



SECTION A-A

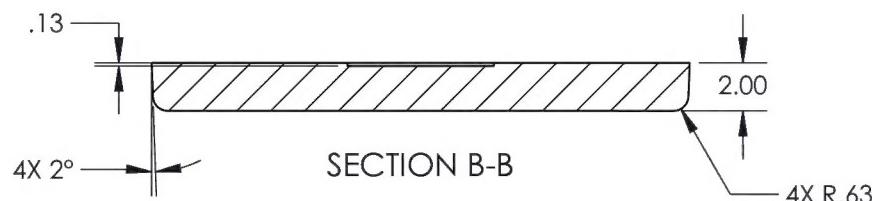
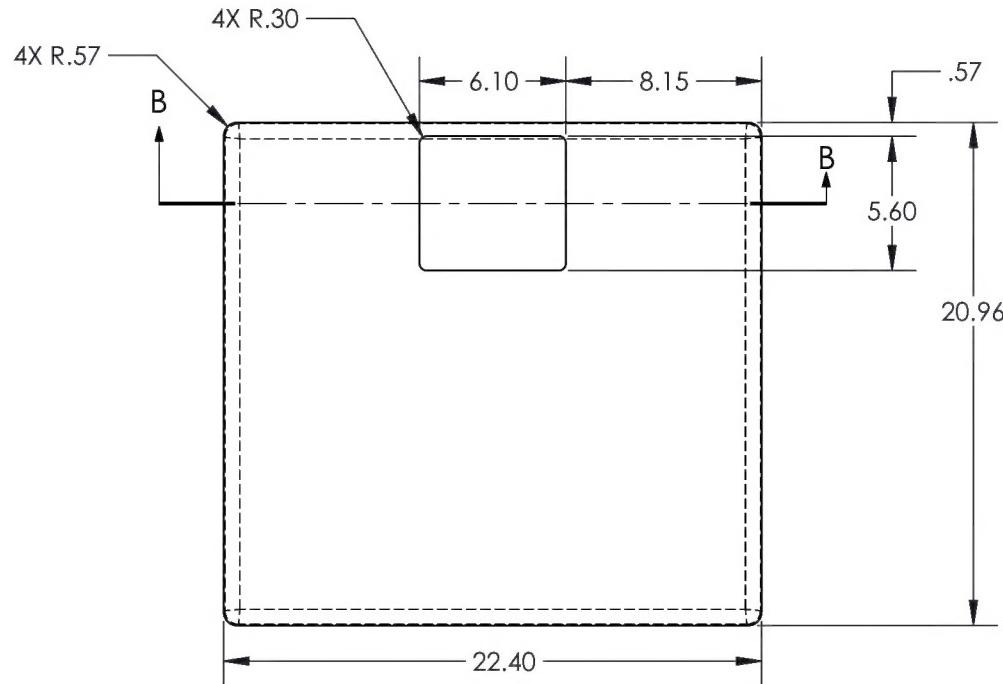


BOTTOM FOAM

DART AEROSPACE	
TITLE	AW139 SWASHPLATE KIT
DWG NO.	RBW6205G15231-3G-5
REV 1	
MAT'L Y20 BLACK	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED FEAT TREAT FINISH	USED ON MODEL AGUSTA
SCALE 1:6	DATE 1/31/2011
SHEET 2 OF 4	

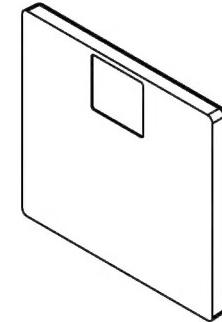
This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-7 CH'D PLACARD CUTOUT TO RECESSED, CH'D MATERIAL WAS EGGSHELL IS C200 FLAT.	5/24/2011	RJC	RW
1	15-0175	-7 CH'D MATERIAL WAS C200 FLAT IS Y20 BLACK.	7/17/2015	RJC	JAG



(-7)

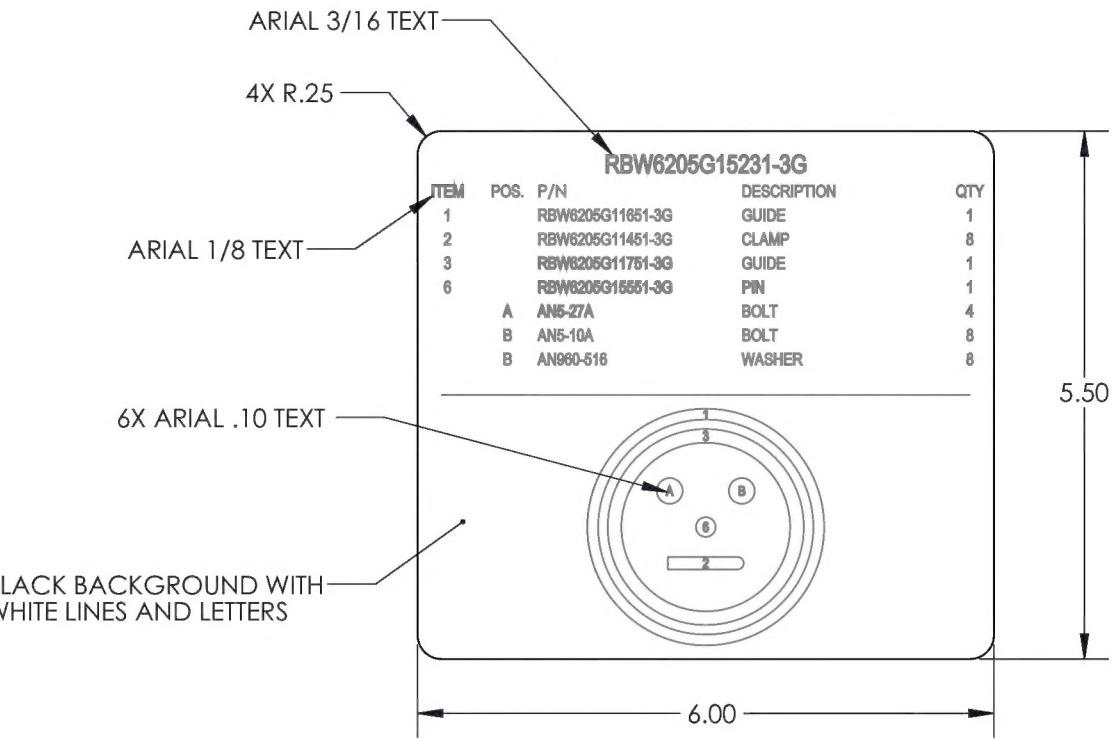
LID FOAM



DART AEROSPACE	
TITLE	
AW139 SWASHPLATE KIT	
DWG NO.	REV
RBW6205G15231-3G-7	1
MAT'L	DRAWN BY:
Y20 BLACK	CLOUGH
APPROVED	
<i>D Weil</i>	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
USED ON MODEL	
AGUSTA	
SCALE	1:6
DATE	1/31/2011
SHEET 3 OF 4	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVIEWS			DESCRIPTION			DATE	INITIAL	APPROVED
REV	ECR							
1	15-0175	-9	DELETED CONTENT LIST FROM PLACARD.			7/17/2015	RJC	JAG



TITLE
AW139 SWASHPLATE KIT

DWG NO.	RBW6205G15231-3G-9	REV	
MAT'L	PLASTIC	DRAWN BY:	CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED	<i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1		HEAT TREAT FINISH	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
		AGUSTA	
SCALE	1:2	DATE	1/31/2011
		 SHEET 4 OF 4	

(-9)

INSIDE PLACARD